

Receiving Report

Date: 13/2/0
 Supplier: metave castle

Batch No: m/24519
 Dart P/O: 18900

Packing Slip: Yes ✓ No ✓
 Invoice: Yes ✓ No ✓
 Receipt: Cash ✓ Cr ✓

Release Note Attached: Yes ✓ No ✓ N/A ✓
 Waybill Attached: Yes ✓ No ✓ N/A ✓
 Shipment Complete: Yes ✓ No ✓ N/A ✓
 QC6 Inspection ✓ N/A ✓
 Work Order ✓

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/2/0
 Date
 Received/Costing
 Initial

Location

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All amounts are calculated in domestic currency.

Book Amt	
	\$1,699.91
	696.0000
	0.0000
	0.0000
	\$1,699.91
	4.0000

**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

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Shipment No:1624971

Ship From:		Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
01-FEB-2013	ORIGIN	Prepaid	MANITOULIN	1624971-2

Shipment Details	Final Destination Branch - MON
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Order No	Line No	Item No	Description
2665154	1	4969	0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 0000 SPECIFICATIONS: ASTM A276
Purchase Order No	Part Number		Invoice Qty
18955			696.0000 FT
Details	Ordered Qty		
	700.00 FT		
Delivery No.	Mill	Heat Number	Mech Id
118353224	VALBRUNA CORPORATION	425382	58
		PCS	Width (IN)
		58	144.0000
		Length (IN)	Shipped Qty(LBS)
			295.8000

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.			
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A. M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.			
Reviewed by Authorized Castle Metals Representative:		Date:	Name:

Castle Metals FP

HEAT NUMBER 425382
MECHANICAL ID _____
ITEM CODE 4969
LOT NUMBER _____
PO NUMBER 173185
RECEIPT DATE 1-15-13
SUPPLIER VABRUNA
SPECIFICATION _____
LCS ND
COMMENT _____
APPROVED DS

Acciaierie Valbruna S.p.A.

38100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Beseler/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Usine producteur

Stato di fornitura: Descaled Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Specifiche:
Anforderungen / Requirements / Exigences
3304-34 3 304 A
ASTM A262 2010 PRACTICE E

(0) SEC. II PT. A 2010 EDITION ADD. 2011a

Qualità: T-304L #4969
Werkstoff/Grade/Qualité

Marca: AISI
Markenbezeichnung
Brand/ Marque

Tolleranza: ASTM A484-11 TABLE 5
Toleranz/Allowance/Tolerance

Pos. nr. Pos. nr. Nr. de poste	Oggetto Gegenstand Product description Descr. du produit	Dimensioni - in Abmessungen Dimension Dimension	Lunghezza - in Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0030	Flat	0,5000 x 0,2500	148 / 150	425382		1.993	114403711

TEST ALLO STATO DI FORNITURA
Test on delivery condition - Prüfung auf Lieferbereitem produkt test a l'etat de fourniture Prueba sobre el material así como entregado

TEST	Provetta/Provetta Geprobte/Probet Laprobe/Spec. Weld Diam. Dicke Lap. diam. épais mm	°F	Post. Seggio Footing Support mm	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.i.	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.i.	Resistenza Zugfestigkeit Tensile strength Resistance à traction Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einziehdehnung Reduction of area Striction RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureza
Valori richiesti 1 Anforderungen/Required values Valeurs demandées		min max		30	-	75 115	- 40	- 50	-	-
A	12X6,3	68	L	39		82	59	69		

TEST		min	max	
A	Grain size for ASTM E112			5

1/L=longitudinale/longs, T=transversale/quer, Q=Tangenziale/tangentiel

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max	0,080	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	0,045	0,030	0,100	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	P %	S %	N %						
425382	0,030	0,44	1,70	18,14	0,48	0,40	8,20	0,028	0,025	0,081					

Annealing temperature: 1940°F for 0.5 h/water.
Intergranular corrosion test per ASTM A262 pract. E: ok.
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind lt. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été fourni conforme aux exigences

Controllo antimiscelazione: OK
Vermischungsprüfung: spektralanalytisch durchgeführt
Aufmischprüfungsergebnis: OK
Controllo antimiscelazione: r.a.a.

Controllo visivo e dimensionale: soddisfa le esigenze
Beurteilung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional check/satisfactory
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜV and LLOYD'S
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 06/07/12 VCC/09 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L'agent d'usine. M. Rizzotto	Pagina - 1 di 1
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18955**

Purchase Order Date 1/28/13

PO Print Date 1/28/13

Page Number 1 of 1

Order From : VC-MET001

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

Contact Name
Vendor Phone 514 694 9575
Vendor Fax 514 695 3281
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
2/13/13

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	2/06/13 Yes	700.00 f	TST ground	\$2.4300	\$1,701.00

Special Inst: AISI 304/316 SS BAR OR AISI 304/316 SS
PLATE
PER ASTM A276 OR ASTM A240
NOTE:(303 NOT ACCEPTABLE)

McC96 ✓
1/23/13

PO Total: \$1,701.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 1/28/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO